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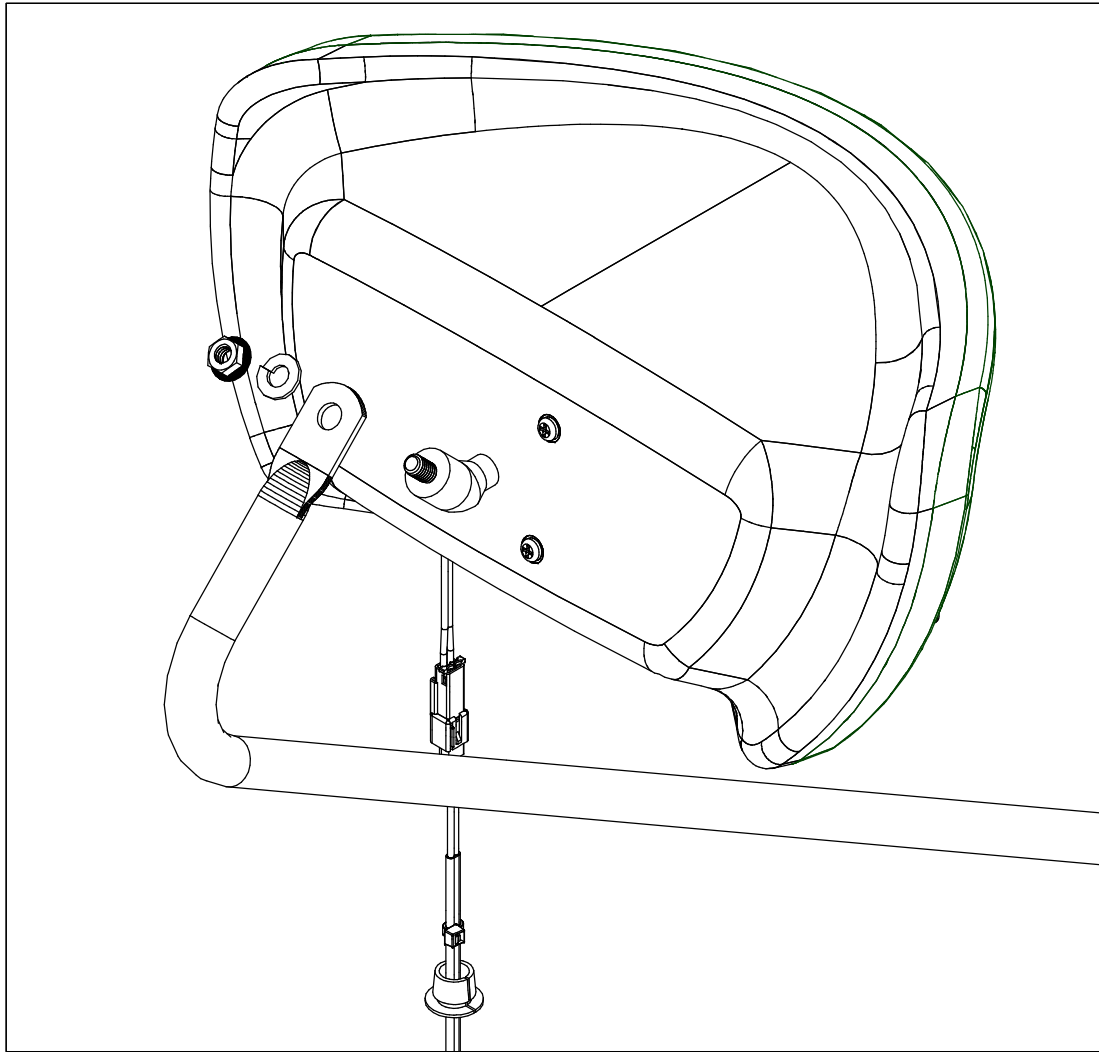
1

D

C

B

A



1. Old mirror has a quick disconnect:
 - a. Remove the rubber grommet from the back of the old mirror.
 - b. Pull the heater harness from the back of old mirror until the connector is outside of the mirror.
 - c. Disconnect the heater harness from the old mirror.
 - d. Remove and discard the old mirror.
 - e. Mount the new mirror as shown.
 - f. Cut the rubber grommet from the original arm harness and discard.
 - g. Remove the split rubber grommet from the new arm harness and attach it to the old arm harness.
 - h. Disconnect the new arm harness and discard.
 - i. Connect the original arm harness to the new mirror.
 - j. Gently push the wire and connector into the new mirror and insert the rubber grommet.

2. Old mirror does not have a quick disconnect:
 - a. If possible, cut the old mirror harness in a location that is both hidden and convenient.
 - b. Remove and discard the old mirror and heater harness.
 - c. Mount the new mirror as shown.
 - d. Gently push the wire and connector into the new mirror and insert the rubber grommet.
 - e. Run the heater harness along the mirror arm to the location where the old harness was cut.
 - f. Cut the new harness to the required length.
 - g. Strip the cable jacket and wire insulation of both the new and original heater harnesses.
 - h. Connect the black wires and white wires with 18 ga butt splice connectors, preferably shrink tube type.

D

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B

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USED ON
 ASSEMBLY

UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DRAWN	D. SWAIN	10-29-07	
CHECKED			
ENG. APPR.			
MATERIAL:	MFG. APPR.	COMMENTS:	
SHRINK:			
SCALE: 1 to 1	JOB NO.:		
SHEET: 1 of 1	DWG. NO.:		

 MIRROR LITE COMPANY 20950 WOODRUFF RD. ROCKWOOD, MI 48173 PH. 734-379-9828 FAX: 734-379-4985		
TITLE: Installation Drawing High Definition, Heated, Ball Stud		
SIZE A	PART#: ID-SC380	REV. A
DWG. NAME:		

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